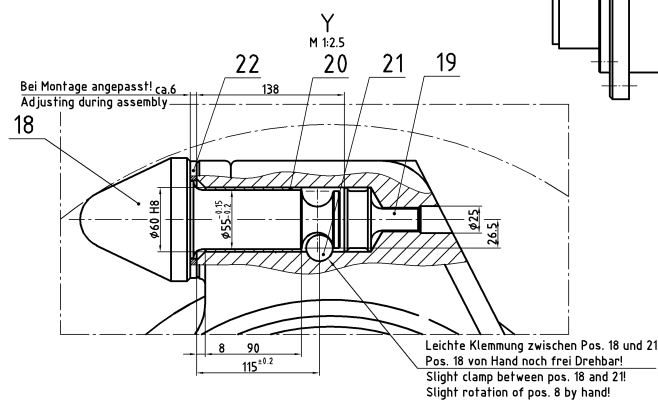
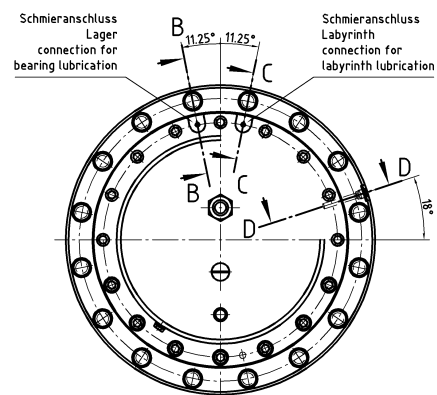
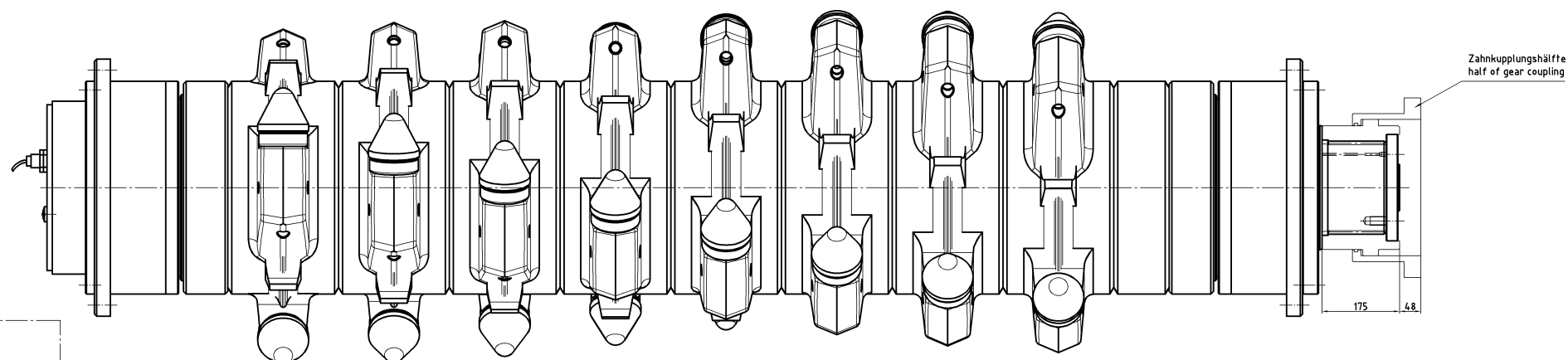


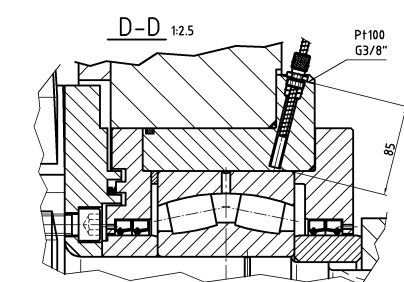
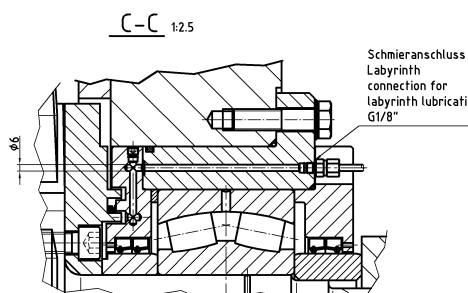
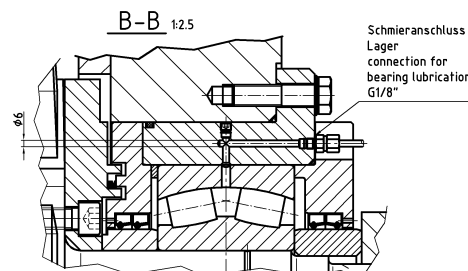


"Z"
Loslager
Floating bearing



"X"

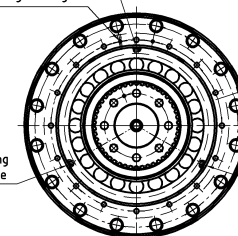
Festlager
Fixed bearing



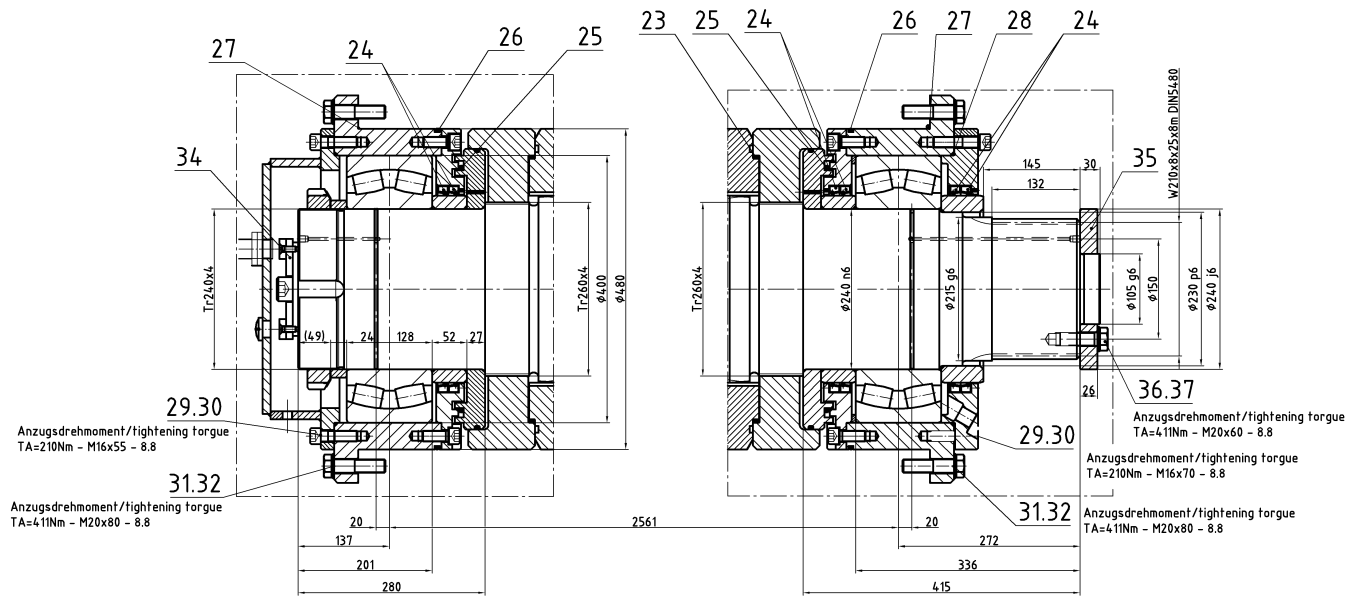
Die Pendelrollenlager müssen so eingebaut werden,
dafi keine Schmierbohrung (3 Stück am Außenring) nach unten zeigt!
(siehe Gedankenstütze Mercedesstern).

Das Pendelrollenlager wird zu 100% mit Fett gefüllt.
Der Rest des Lagergehäuses wird zu 50% mit Fett gefüllt.
Spherical roller bearings have to be placed in position,
that no lubrication holes (3 pieces on outer ring) are shown down!
The bearing has to be filled with grease to 100%.
The rest of the bearing housing has to be filled to 50%

Fetteintrittsbohrung am Lagergehäuse
inlet grease holes at bearing housing!

Schmierbohrung
lubrication hole

Schmierbohrung
lubrication hole



Ø240	n6	+8.86	+24.884
		+8.86	+24.891
Ø240	j6	+8.86	+24.891
		+8.86	+24.891
Ø230	p6	+8.86	+24.879
		+8.86	+24.879
Ø215	q6	+8.86	+24.865
		+8.86	+24.865
Ø105	q6	+8.86	+24.865
		+8.86	+24.865
Ø60	H8	+8.86	+24.864
		+8.86	+24.864
Maß		Passung	

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Werkstückanten ohne Angaben nach DIN 9135 Chamfers w/o dimension acc to DIN 9135		
Außerkante outer edges		Innenkante inner edges

6784	ver
6784	Ein
	sil t

vereinfacht abstrahiert vereinfachte Symbole	genetische Eltern average value
---	--

ite Rauhtiefe Rz
 N-ISO 1302
 e roughness Rz
 acc to EN-ISO
 1302
 ✓

Nicht-Mr./
 ist n. Maß.



	D	
	KEN 102205.11	
		Anzahl der Verfahren
		Droh
		10.11

Oberflächen Surface EN ISO 1301	
Name	Abt.
2017	(GASSMUTH)

Tolerierung	
Maßstab/Scale	1:10
Werkstoff/Material	
Druck	

150 MW

	Hasse Weight
--	-----------------

nach Wert

Stoff-Blatt

D021132-12521982 DX 100 00